

### MCE e-POWER



The **ONLY** complete line of **FULLY ELECTRIC** plate rolls





What is not there, does not break: less breakage because there are far fewer components to keep track of.



### LOW CONSUMPTION

Start&Stop system allows for zero consumption.





### EASY INTEGRATION

For Al-Vision and all available accessories.



Next-generation actuators ensure the highest accuracy.



## SIMULTANEOUS MOVEMENTS

The machine can potentially move all axes at the same time.





### INCREASED PRODUCTIVITY

The rolling process is accelerated across multiple axes.



#### SILENT OPERATION

Maximum silence both in standby and operational mode.



### REPEATABILITY ASSURED

With the greatest precision in terms of rolls positioning.

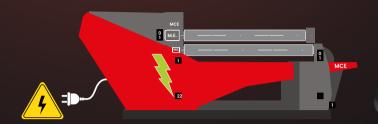


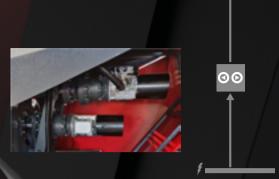
### REDUCED MAINTENANCE

No lubrication required due to the absence of hydraulic control units.



#### **MCE e-POWER**

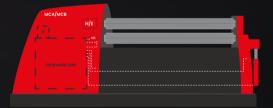


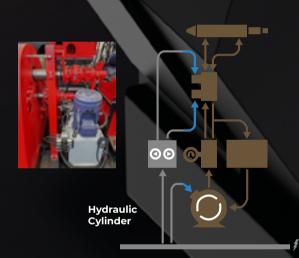


#### **HYDRAULIC**

(also hybrid solutions still have the hydraulic unit)





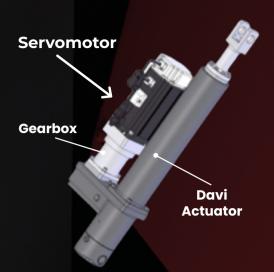




## COMPONENTS SIMPLIFICATION

What is not there, does not break: less breakage because there are far fewer components to keep track of.

- SIMPLIFICATION in terms of ROLLS POSITIONING
- SIMPLIFICATION in terms of ROTATION



### **BRANDS OF** THE MACHINE **COMPONENTS**







₽REER

GEFRAN BEYOND TECHNOLOGY

ABB invt sepee

SIEMENS F.T.N

**⊕**[d±44WVVV,

SKF.

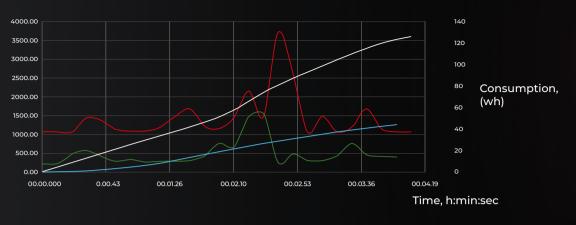








Instantaneous Power, (w)



Instantaneous power MCA — Consumption MCA

Instantaneous power MCE — Consumption MCE



What happens when working a Ø630 mm (25"), W=1000 mm (39"), Th=5mm (0.2") plate in S355JR

In a year of work: 12 plates per hour per 8 hours per day per 220 days per year



MCE: 12 x 8 x 220 x 44Wh = 929,3 kWh/y

MCA: 12 x 8 x 220 x 127Wh = 2682,2 kWh/y



## LOW CONSUMPTION

Start&Stop system allows for zero consumption.

Large motors, high absorption. Small motors, low absorption. The machine absorbs power ONLY when you really need it.



All axes of the machine are **independent**. If the process allows it, multiple movements can be made at the same time.



# SIMULTANEOUS MOVEMENTS

The machine can potentially move all axes at the same time.

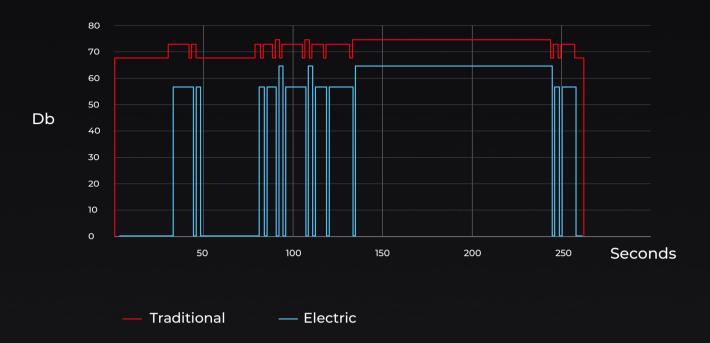


# INCREASED PRODUCTIVITY

The rolling process is accelerated across multiple axes.



#### **Silent Operation**



Large motors, high noise. **Small motors, low noise.** 

MCB F30 mounts a 30Hp 50Hz 4 pole motor → 65db MCE F30 mounts many engines, the largest one emits → 58db



**65db**Cars in the highway at 130km/h (81mph)



**58db**People talking in a room



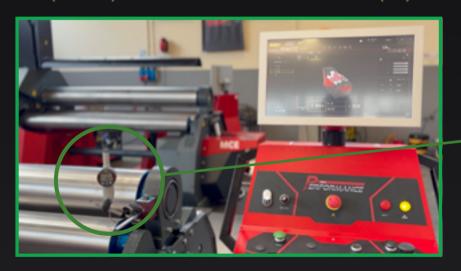
## SILENT OPERATION

Maximum silence both in standby and operational mode.

All axes are controlled by the CNC, acquiring the third decimal place (in the hydraulic version, it's one decimal place)



Actuators are controlled with many more parameters. Actuators, constructed with components such as gears and ball screws with low backlash, allow for high stiffness between the rotation of the servomotor and the actuator's displacement. These objects therefore have a deflection of 0.04 mm (0.0016") over a traveled stroke of 300 mm (12").







## UNRIVALED PRECISION

Next-generation actuators ensure the highest accuracy.



### REPEATABILITY ASSURED

With the greatest precision in terms of rolls positioning.

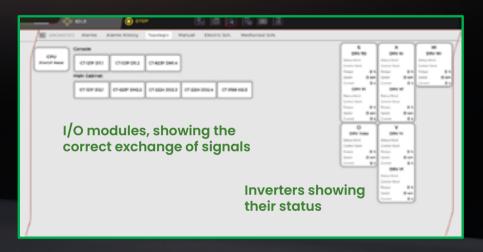


The problem is localized; and the component speaks to us.



Errors are coded, so it is easy to diagnose; the software dialogues with the inverter.

Everything under control, from the operator panel you have an overview.

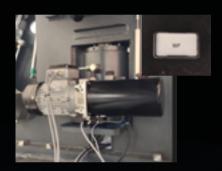




#### MCE fully electric plate roll does not have:

- High amounts of oil degrading
- So many components that it is difficult to associate a function with, if you are not an expert
- Filters
- Lots of piping

#### The problem is localized; all it takes to move an axis is physically:



ON THE AXIS ITSELF



ON THE INVERTER DEDICATED TO THAT AXIS



### REDUCED MAINTENANCE

No lubrication required due to the absence of hydraulic control units.





### EASY INTEGRATION

For Al-Vision and all available accessories.

- With **AI-Vision**, laser radius measuring device with AI-self correction (the perfect integration happens with **iRoll eXtreme control system**); this is possible thanks to the precision MCE can reach
- With all (electric) accessories available also on hydraulic plate rolls











**E-POWER** 









